

Abstract of the Disclosure

CITRUS SINENSIS SOLIDS WASHING AND PRODUCTS

[0048] *Citrus sinensis* round orange cultivar juice sources are subjected to separation to provide a solids fraction and a serum fraction. The separated solids fraction is washed with an organic solvent composition to remove a substantial portion of the oil in order to provide a reduced-oil solids source. This reduced-oil solids source is useful for recombining with the serum fraction or for combining with other juice sources for providing a whole juice having a reduced-oil content. Washing can remove off-flavor components, providing a similarly useful washed solids product. Positive sensory components as well as other components reside within the washing slurry stream. Separation techniques can be used to recover from this stream positive compounds that are useful in a flavor addback composition, for example.